Experts in supplying fasteners and industrial products to manufacturers and sub-contract assemblers.



Vendor Managed Inventory Programs

On-Site Parts
Kitting Department

FASTENER GUIDE

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Vendor Managed Inventory Programs

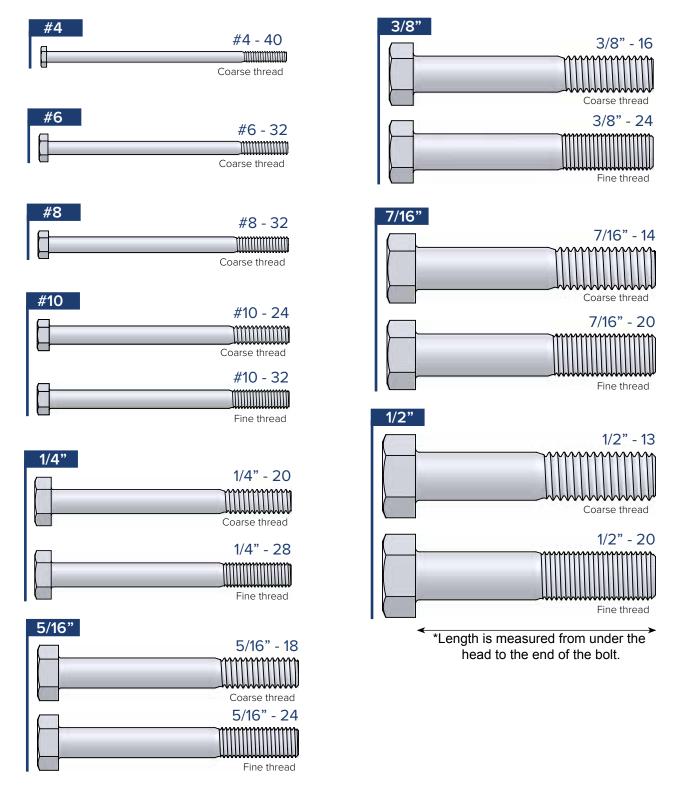
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STANDARD FASTENERS

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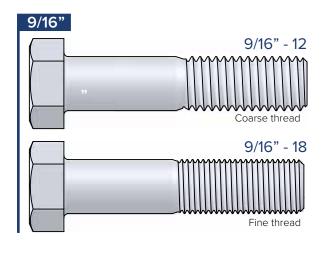


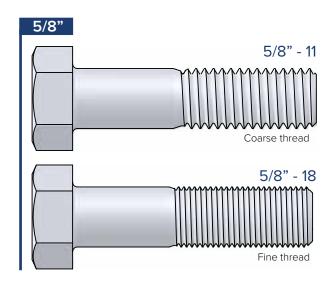


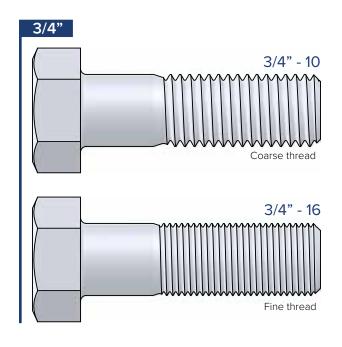


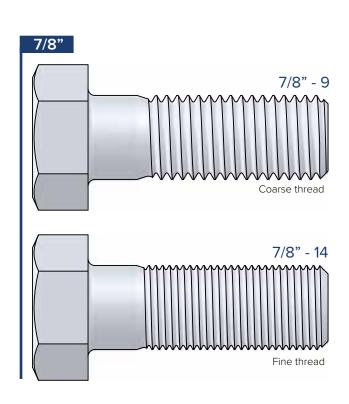


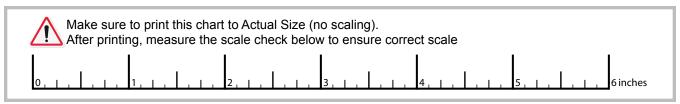






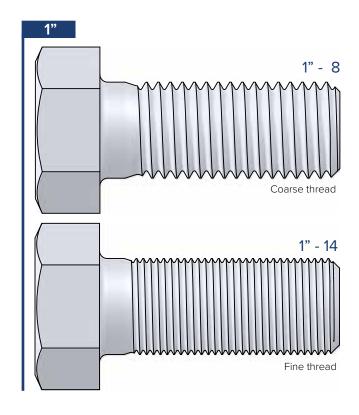


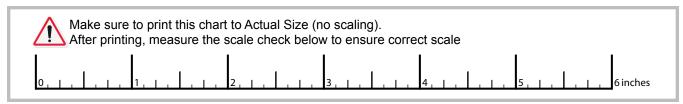








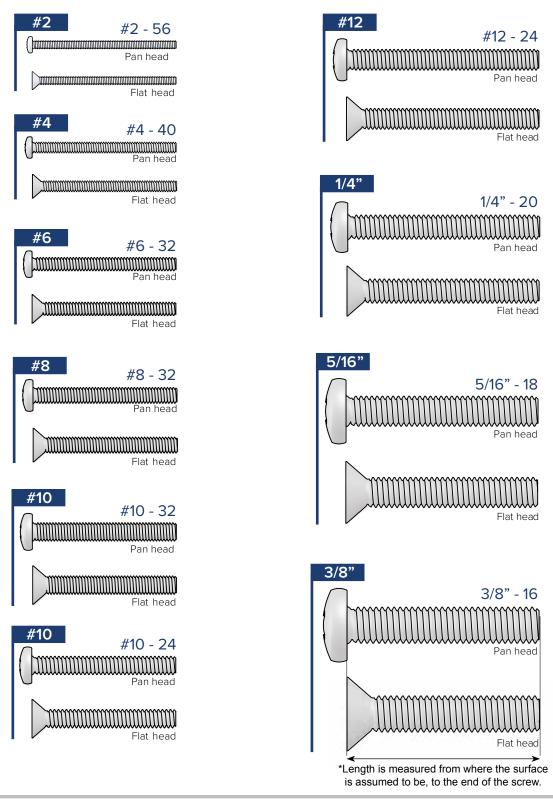








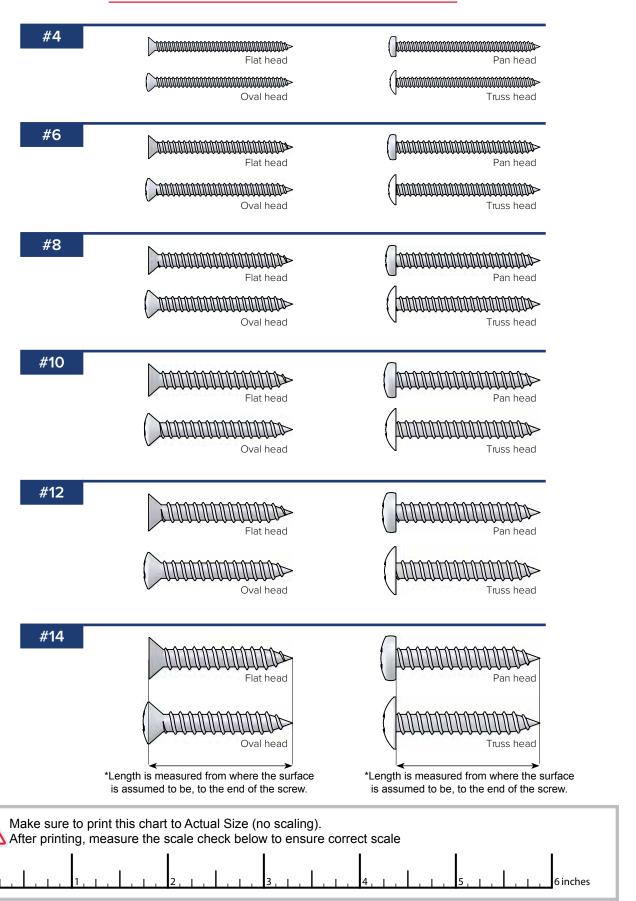
Standard US Machine Screw Size Chart







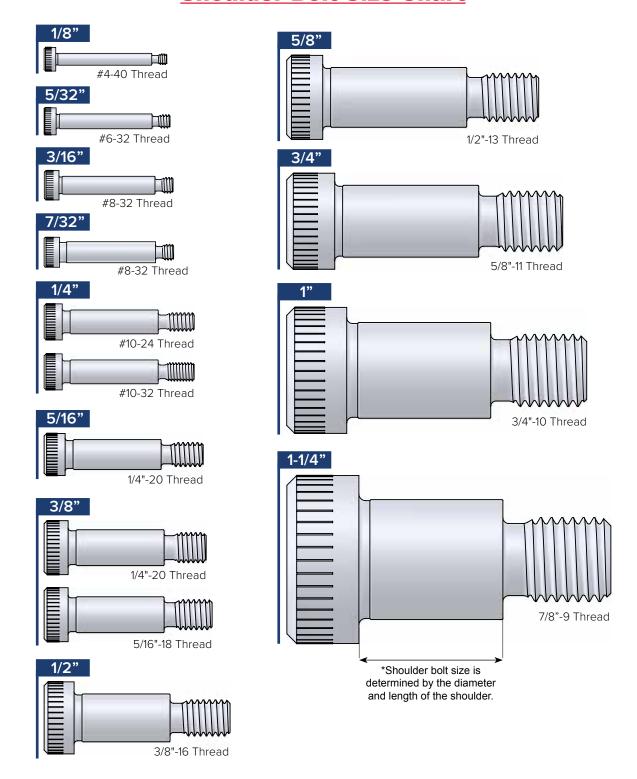
Sheet Metal Screw Size Chart

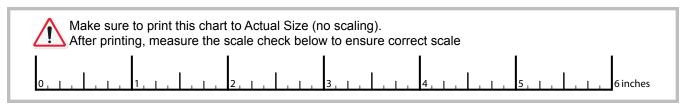






Shoulder Bolt Size Chart



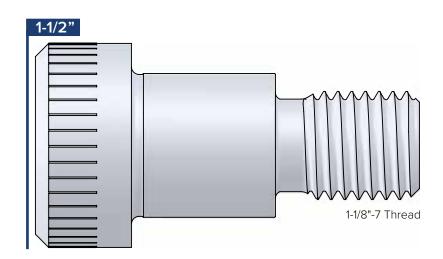


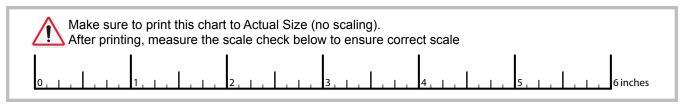




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Shoulder Bolt Size Chart



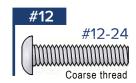


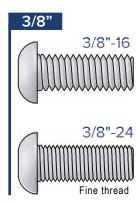


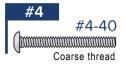


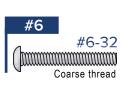
Socket Button Head Size Chart

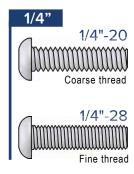


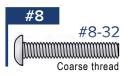


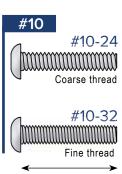






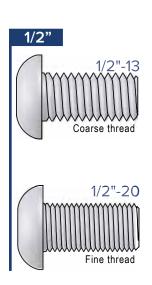


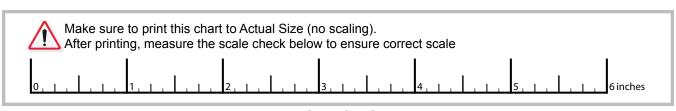




*Fastener length is measured from where the material surface is assumed to be, to the end of the fastener.



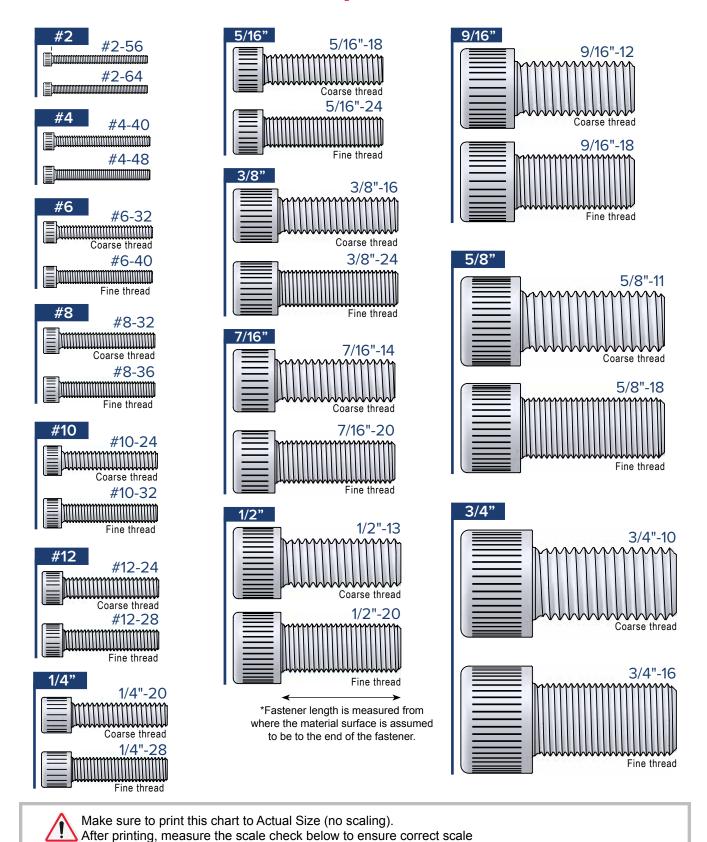








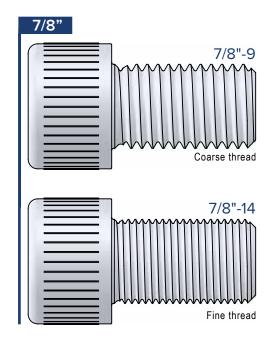
Socket Cap Size Chart

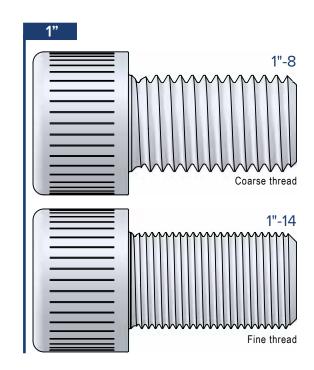


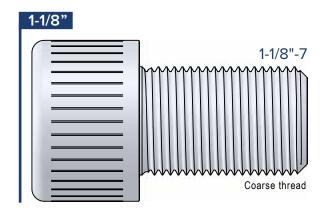
6 inches

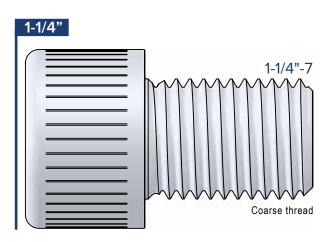


Socket Cap Size Chart





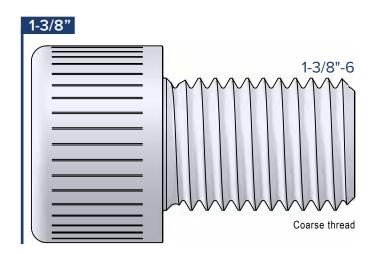


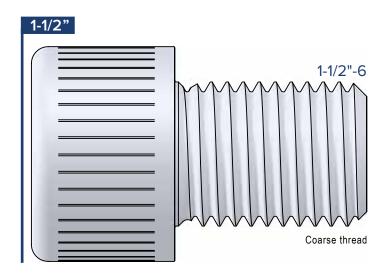


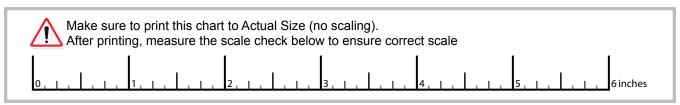


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Socket Cap Size Chart





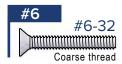




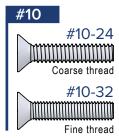
Socket Flat Head Size Chart



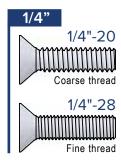


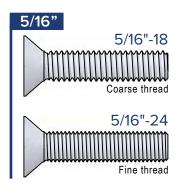


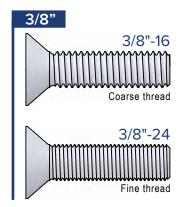


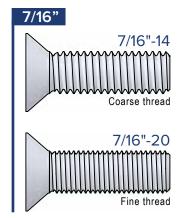


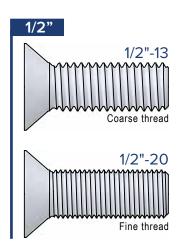


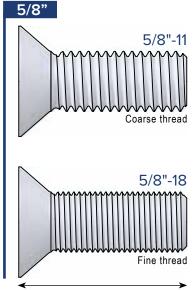








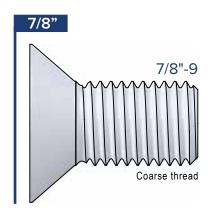


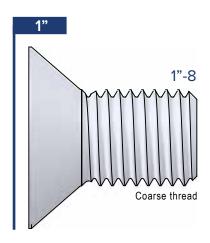


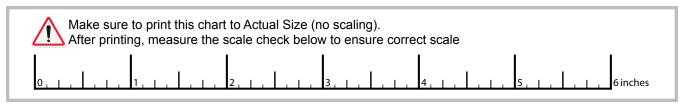
*Fastener length is measured from where the material surface is assumed to be, to the end of the fastener.



Socket Flat Head Size Chart



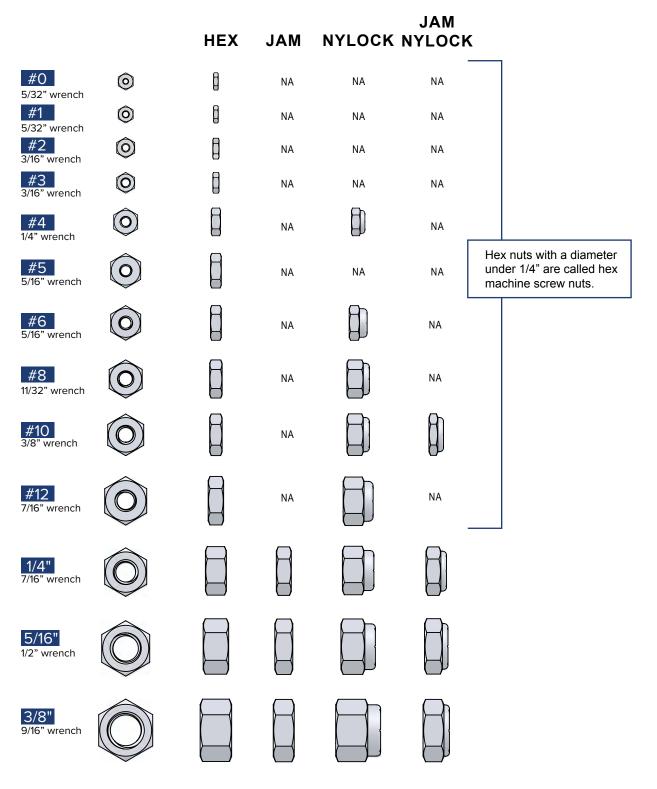


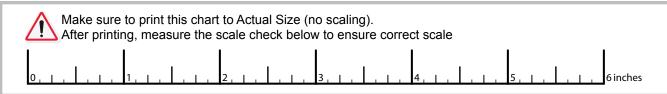






US Nuts Size Chart

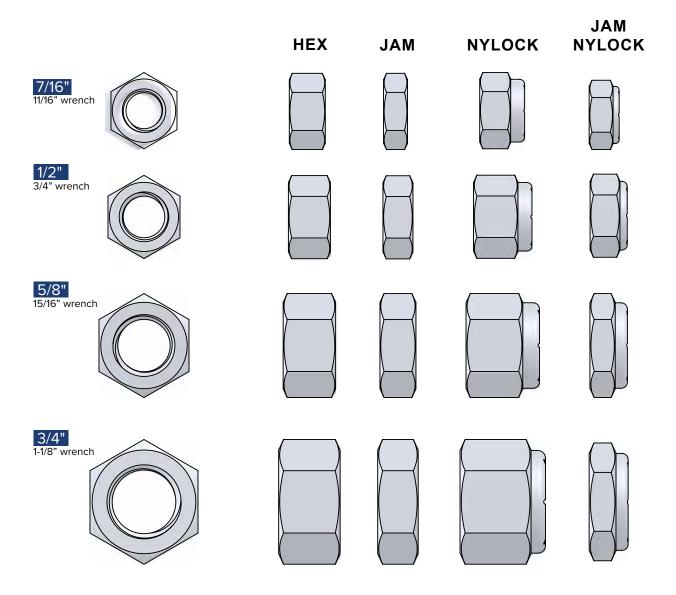


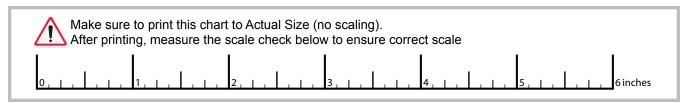






US Nuts Size Chart

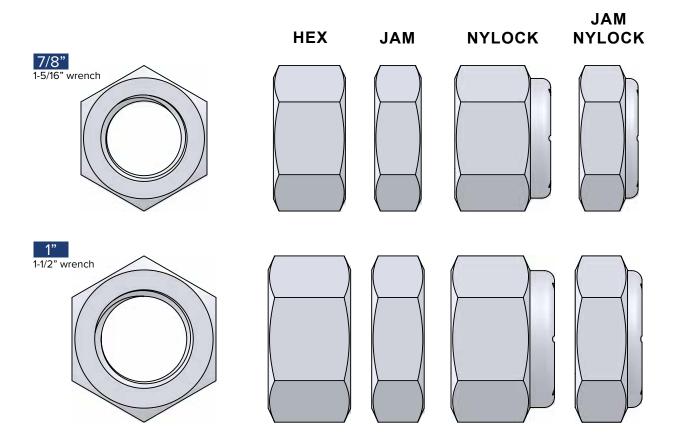








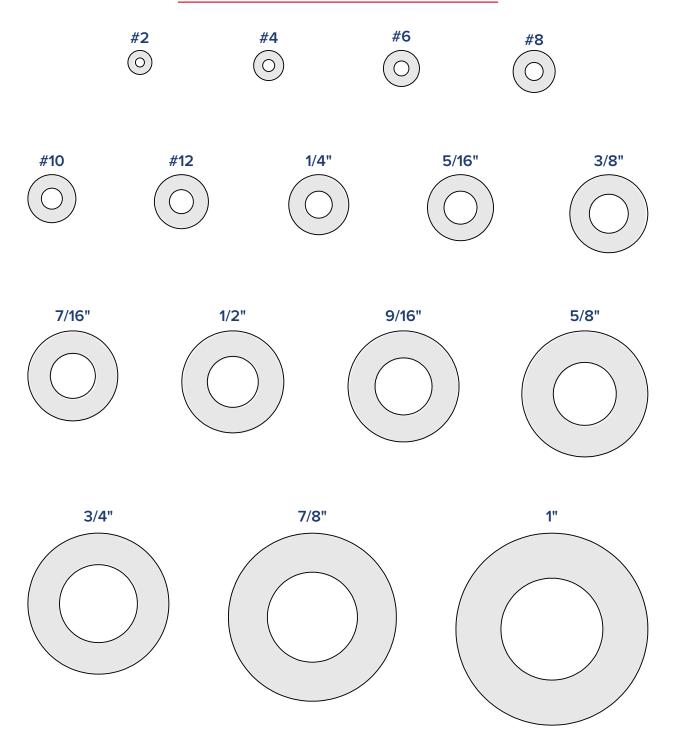
US Nuts Size Chart



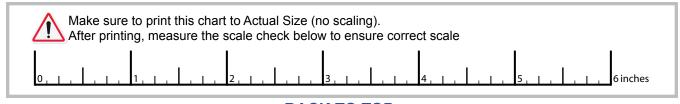




SAE Flat Washer Size Chart



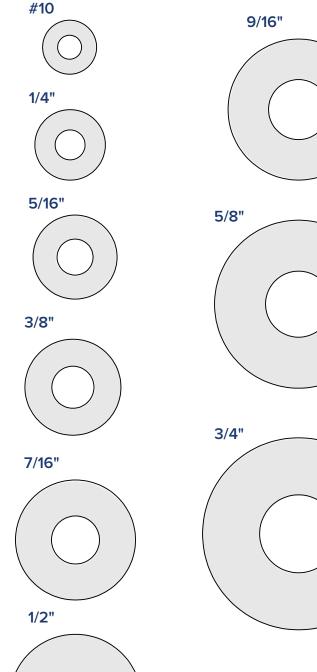
*Washer sizes correspond to the screw/bolt diameter they fit. For example, a 1/2 inch washer fits a 1/2 inch bolt.

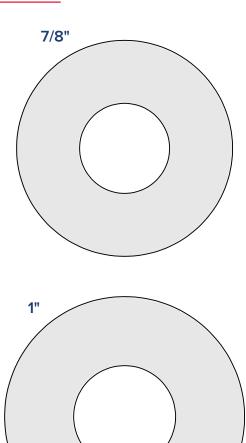






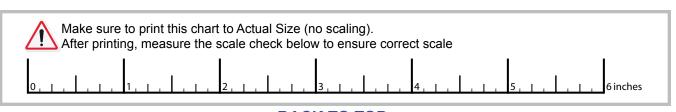
USS Flat Washer Size Chart







Size	Diameter			
5126	Inside	Outside		
1-1/8"	1-1/4"	2-3/4"		
1-1/4"	1-3/8"	3"		
1-3/8"	1-1/2"	3-1/4"		
1-1/2"	1-5/8"	3-1/2"		
1-5/8"	1-3/4"	3-3/4"		
1-3/4"	1-7/8"	4"		
2"	2-1/8"	4-1/2"		





Screw Eye Size Chart





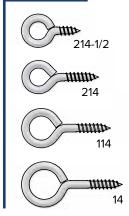
.062" wire



.072" wire



.080" wire



.120" wire



.105" wire



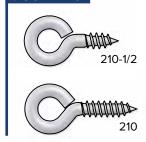




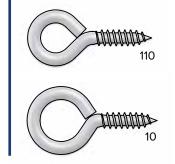
.120" wire



<u>.13</u>5" wire



.135" wire continued





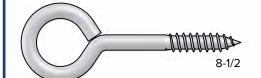


.160" wire



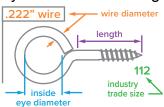


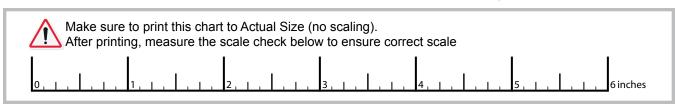






*Screw eyes are sold by industry trade sizes which correspond to a specific wire diameter, inside eye diameter and lengeth.

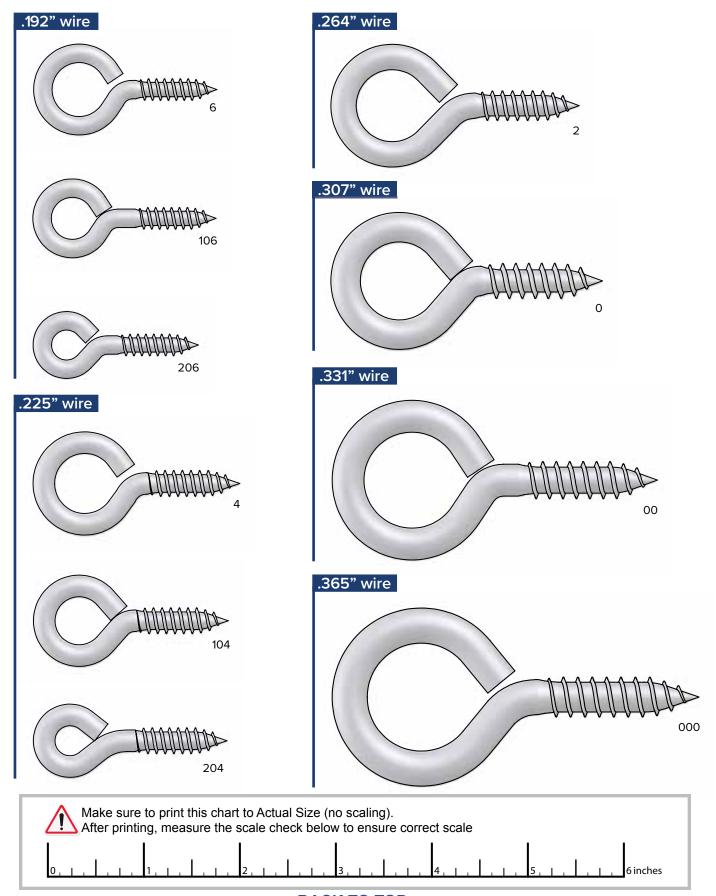








Screw Eye Size Chart



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Vendor Managed Inventory Programs

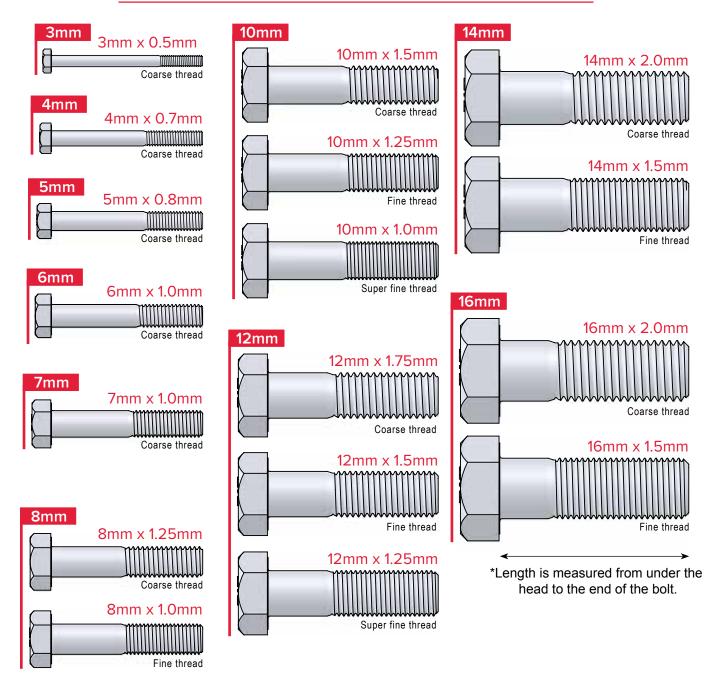
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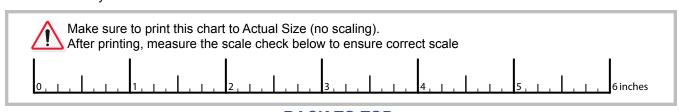
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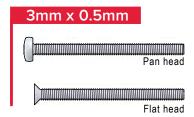
^{*}Head sizes may differ from what is shown due to differences in metric standards.

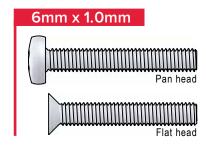


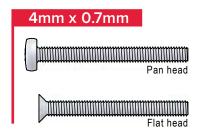


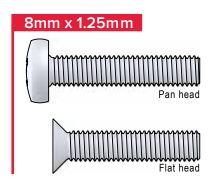


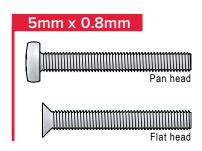
Metric Machine Screw Sizes

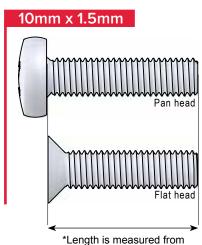










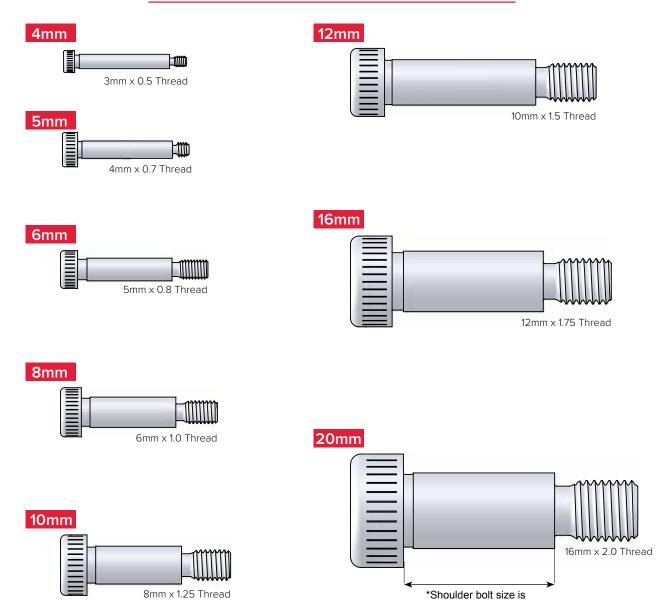


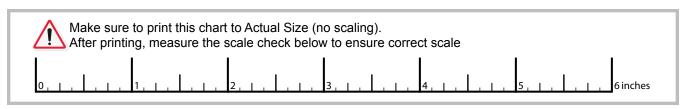
*Length is measured from where the surface is assumed to be, to the end of the screw.





Metric Shoulder Bolt Size Chart



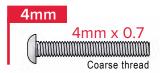


determined by the diameter and length of the shoulder.

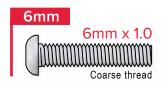


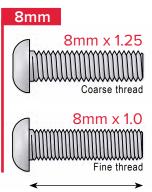


Metric Socket Button Head Size Chart

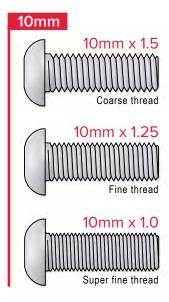


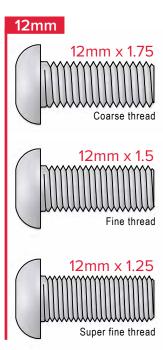






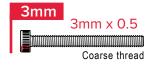
*Fastener length is measured from where the material surface is assumed to be, to the end of the fastener.

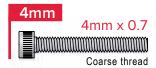




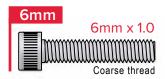


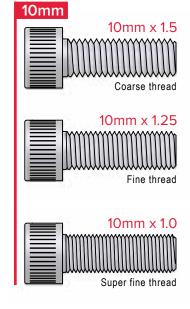
Metric Socket Cap Size Chart

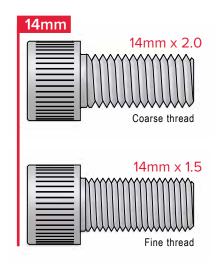


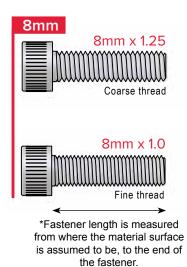


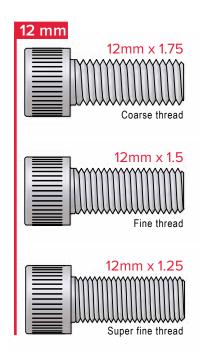


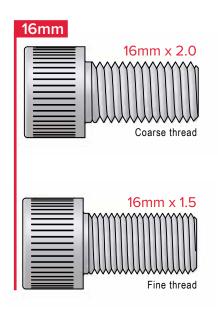


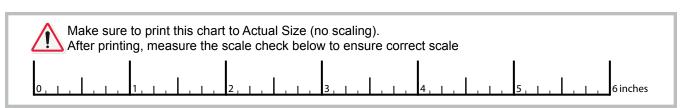








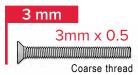


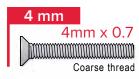


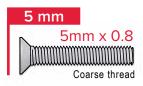


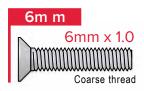


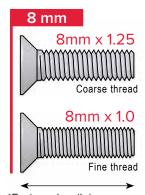
Metric Socket Flat Head Size Chart



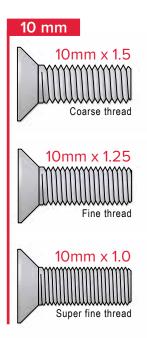


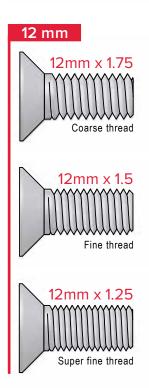


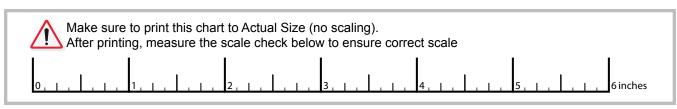




*Fastener length is measured from where the material surface is assumed to be, to the end of the fastener.



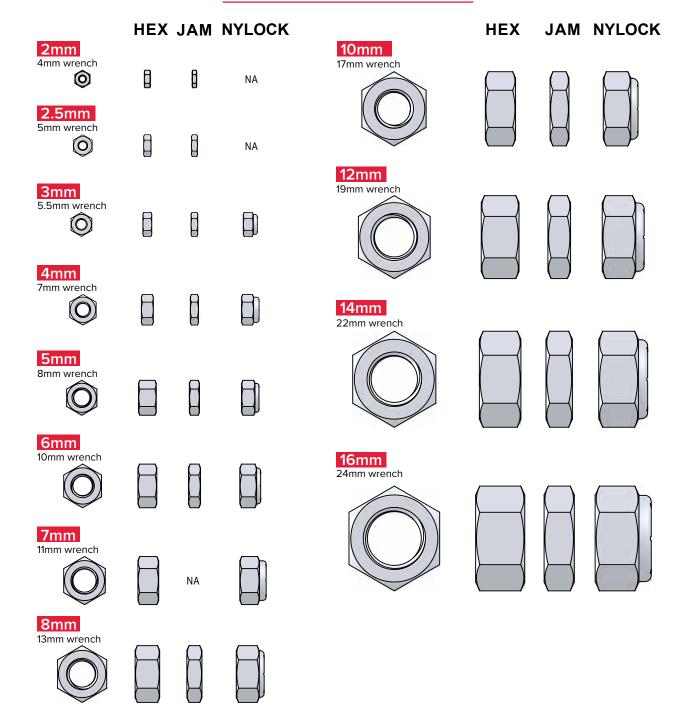








Metric Nut Size Chart

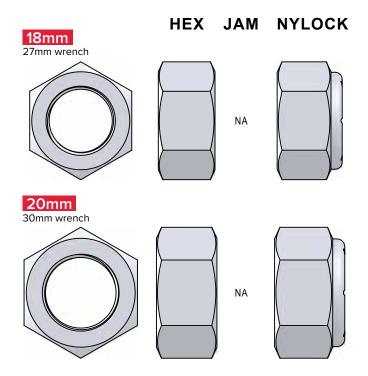






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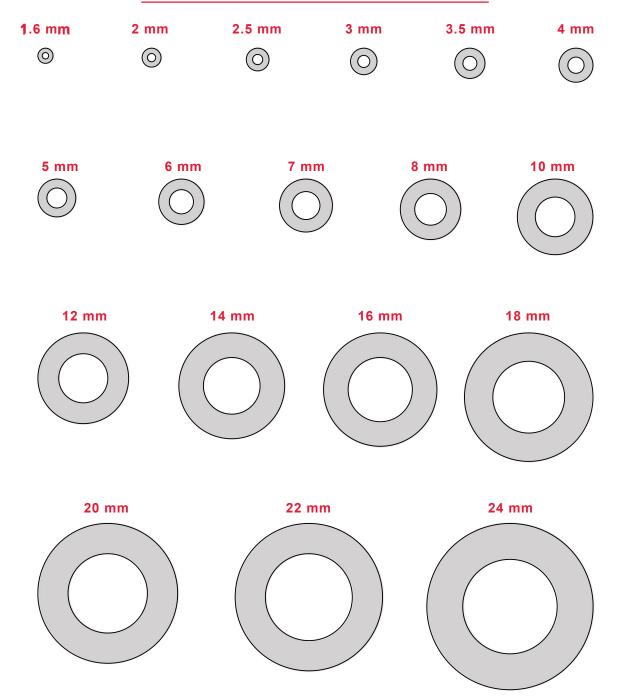
Metric Nut Size Chart



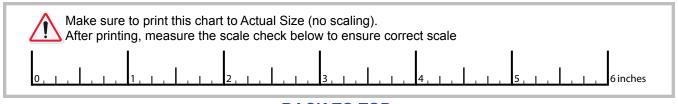




Metric Flat Washer Size Chart



*Washer sizes correspond to the screw/bolt diameter they fit. For example, a 10mm washer fits a 10mm bolt.



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FASTENERS BASICS

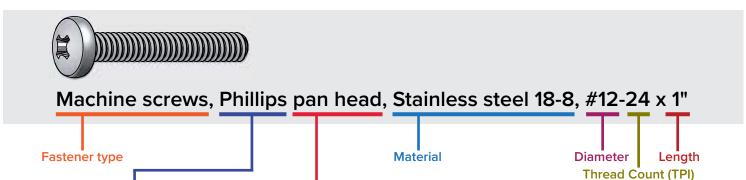
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Fastener Basics

Fastener Notation Example:



Drive Types





Phillips and Slotted drives are common in screws, but prone to cam-out (stripping).



Combo drives, that can be used with either driver are available for many fastener types.



Frearson Pozidriy

Frearson and Pozidriv are similar to Phillips, but less prone to cam-out.



Hex Socket (Allen)

Hex Socket (Allen) drives are compact and easy to drive, but prone to cam-out.





Square (Robertson) Star and Square

drive are resistant to cam-out and can be installed single handed.

Note: Other than Frearson and Slotted, most drive types require the correct driver size for proper installation.

Head Styles



Hex Heads typically used with larger bolts and screws. Tightened with a wrench.



Pan Heads have a slightly domed head that sits above the surface.



Flat Heads typically installed in a countersunk hole to achieve a flat surface.



Round Heads tall domed heads, used for aesthetic purposes.



Oval Heads low domed and countersunk, used for aesthetic purposes.



Truss Heads slightly domed, with a wide head for a larger surface area



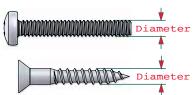
Socket Heads narrow with a socket drive. Can have knurled or smooth sides.



Button Heads has a medium dome, typically used with a socket drive.

Measuring Diameter

Most fastener diameters are measured on the outside of the threads.



Note: US diameters under 1/4" are given numbers instead of inches. The actual diameter of these fasteners is dependent on the fastener type. (Reference tables are available here and included in this fastener guide).

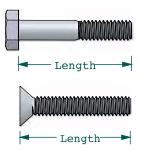
Thread Count & Thread Pitch

Machine threaded fasteners specify a thread density in Threads per Inch (US) or as a Thread Pitch in mm (Metric).

A fastener may be available in coarse (standard), fine or super fine thread.

Measuring Length

Fastener length is usually measured from where the material is assumed to be to the end of the fastener. Non countersunk fasteners are measured from under the head. Countersunk fasteners are measured overall



Nut & Washer Sizes

Nut and washer sizes indicate the screw or bolt they fit.







3/8" Washer



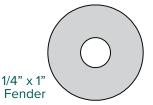


3/8" -16 Nut

Different washer patterns have different outside diameters. Hardened US washers are available in USS (wider) and SAE (narrower) patterns. Fender washers have large outside diameters.











Common Fastener Types



Hex Bolts or Hex Cap Screws are used in machinery and construction. Can be used with a nut or in a tapped hole. Fully threaded hex bolts are also called tap bolts.



Wood Screws have large threads and a smooth shank for pulling two pieces of material together. They can be used in wood and other soft material.



Sheet Metal Screws have sharp points and threads designed to be driven directly into sheet metal. They can also be used in softer materials like fiberglass, plastic and wood.



Machine Screws are fully threaded for use with a nut or in a tapped hole. May also be referred to as stove bolts.



Socket Screws are machine screws with an internal hex socket (Allen) drive. Longer lengths have a smooth upper shank.



Lag Bolts or Lag Screws are large wood screws with hex heads. Used often in construction and landscaping.



Carriage Bolts have smooth, domed heads with a square piece underneath which drives into the material to prevent spilling during installation.



Nuts are used to fasten machine threaded fasteners in through hole applications. Some nut designs have features which help to prevent loosening.



Washers spread the load over a larger surface area when tightening a bolt, screw or nut. Some washer designs have features which help prevent loosening.

Grade/Class & Fastener Strength

Fastener Grade (US) or Class (metric) refers to the mechanical properties of the fastener material. Generally, a higher number indicates a stronger, more hardened fastener.





Note: Colors can vary significantly from the photos on this guide, do not rely on this guide for color matching.

Fastener Materials

Zinc Plated Steel

A low carbon steel for general use. Relatively inexpensive, with the zinc plating providing moderate corrosion resistance suitable for indoors or otherwise dry conditions. Color is either a bluish tint or yellow depending on the exact process.





Hot Dipped Galvanized Steel

A thicker zinc coating for better corrosion resistance making it suitable for outdoor use. Because of the thick plating, only galvanized nuts and washers will fit galvanized bolts. The coating typically has a rough, dull gray finish.



Stainless Steel

Provides good corrosion resistance, making it suitable for outdoor use and marine applications, but is more expensive than zinc plated.



Chrome and Nickel Plated Steel

Smooth and polished appearance. The plating offers moderate corrosion resistance.



Brass and Bronze

Copper alloys with good corrosion resistance. More expensive than steel, these materials are typically used for decorative applications. There can be variability with color.





Alloy Steel

Highly hardened, usually black oxide and oil coated. Provides little corrosion resistance.







Bolt Grade Markings and Strength Chart

STANDARD INCH BOLTS								
		Nominal Size Mechanical Properties				Naminal Sina	es	
Head Marking	Grade and Material	Rang (Inches)	Proof Load (psi)	Min. Yield Strength (psi)	Min. Tensile Strength (psi)			
No Markings	Grade 2 Low or Medium Carbon Steel	1/4 thru 3/4	55,000	57,000	74,000			
		Over 3/4 thru 1-1/2	33,000	36,000	60,000			
	Grade 5 Medium Carbon Steel, Quenched and Tempered	1/4 thru 1	85,000	92,000	120,000			
		Over 1 thru 1-1/2	74,000	81,000	105,000			
	Grade 8 Medium Carbon Alloy Steel, Quenched and Tempered	1/4 thru 1-1/2	120,000	130,000	150,000			
Stainless markings vary. Most stainless is non-magnetic.	18-8 Stainless Steel alloy 17-19% Chromium and 8-13% Nickel	All Sizes thru 1		20,000 Min. 65,000 Typical	65,000 Min. 100,000 - 150,000 Typical			
		METRIC E	OLTS					
		Nominal Size Range (mm)	Mechanical Properties					
Head Marking	Grade and Material		Proof Load	Min. Yield	Min. Tensile			
			(MPa)	Strength (MPa)	Strength (MPa)			
	Class 8.8 Medium Carbon Steel,	All Sizes below 16mm	(MPa) 580	Strength (MPa) 640				
8.8			, ,	,	Strength (MPa)			
8.8	Medium Carbon Steel,	16mm	580	640	Strength (MPa) 800			
	Medium Carbon Steel, Quenched and Tempered Class 10.9 Alloy Steel, Quenched	16mm 16mm - 72mm	580 600	640	Strength (MPa) 800 830			





Fastener Categories



Wood Screws

Screws with a smooth shank and tapered point for use in wood.



Self Drilling SMS

A sheet metal screw with a



Machine Screws

Screws with thread for use with a nut or tapped hole.



Thread Cutting Machine Screws

Machine screws with a thread cutting (self tapping) point.



Sheet Metal Screws

Fully threaded screws with a point for use in sheet metal.



self drilling point.



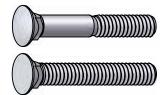
Hex Bolts

Bolts with a hexagonal head with threads for use with a nut or tapped hole.



Carriage Bolts

Bolts with a smooth rounded head that has a small square section underneath.



Plow Bolts

Similar to carriage bolts but used to attach the cutting edge of a plow to the plow blade.



Socket Screws

Socket screws, also known as Allen Head, are fastened with a hex Allen wrench.



Lag Bolts

Bolts with a wood thread and pointed tip.



Eye Bolts

A bolt with a circular ring on the head end. Used for attaching a rope or chain.



Eye Lags

Similar to an eye bolt but with wood threads instead of machine thread.



J-Bolts

J shaped bolts are used for tie-downs or as an open eye bolt.



U-Bolts

Bolts in U shape for attaching to pipe or other round surfaces. Also available in square bend.



Shoulder Bolts

Bolts used to create a pivot point, also known as stripper bolts.



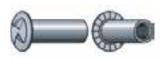
Elevator Bolts

Elevator bolts are often used in conveyor systems. They have a large, flat head.





Fastener Categories



Sex Bolts

Sex bolts, (barrel nuts or Chicago bolts) have female thread and are used for through bolting applications where a head is desired on both sides of the joint.



Timber Bolts

Machine threaded fasteners with a wide domed head. The head has fins underneath that prevent the bolt from spinning during installation.

Typically used in wood.



Mating Bolts

Mating screws have a shoulder that matches the diameter of the sex bolts they are use with.



Hanger Bolts

Hanger bolts have wood thread on one end and machine thread on the other end.



Set Screws

Machine screws with no head for screwing all the way into threaded holes.



Cotter Pins

Cotter or split pins have two lines which are bend apart to hold them in place.



Rivets

Used to join sheets of metal. During installation the rivet body is deformed to permanently lock in place.

Blind rivets can be installed without access to the back side of the material.

Head Styles



Flat

A countersunk head with a flat top.



Oval

A countersunk head with a round top.



Pan

A slightly rounded head with short vertical sides.



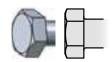
Truce

An extra wide head with a rounded top.



Round

A domed head.



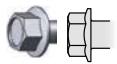
Hex

A hexagonal head.



Hex Washer

A hex head with built in washer.



Hex Flange

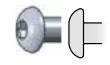
A hex head with built in flange.





Slotted Hex Washer

A hex head with built in washer and a slot.



Button

A low-profile rounded head using a socket drive.



Socket Cap

A small cylindrical head using a socket drive.

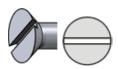




Drive Types



Phillips and Frearson Am x-shaped drive.



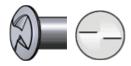
Slotted A slot in the head.



Combination A combination of slotted and A hexagonal hole for use Phillips drives.



Socket, Hex or Allen with an Allen wrench.



OneWay Installs with a normal slotted driver but can not be removed without special tools.





Square Also known as Robertson drive.



Torx and Star A six-pointed star pattern, specifically designed to prevent cam-out and stripped heads.

Washer Types



A flat washer, used to distribute load. Available in SAE, USS and other patterns.



Fender An oversize flat washer used to A washer used to obtain a further distribute load especially inished look. Usually used with on soft materials..



Finishing oval head screws.



Split Lock The most common style of washer used to prevent nuts and bolts from backing out.



External Tooth Lock A washer with external 'teeth'. A washer with internal 'teeth'. Used to prevent nuts and bolts Used to prevent nuts and bolts from backing out.



Internal Tooth Lock from backing out.



Square A square shaped washer.



Dock Dock washers have a larger outside diameter and are thicker than standard washers.



Ogee Thick, large diameter, cast iron washers with a curved or sculpted appearance. Used in dock and wood construction.



Sealing A soft neoprene washer bonded to a metal backing. Used to seal out air/water or dampen noise and vibration.



Nut Types



HexA six sided nut. Also referred to as a finished hex nut.



Heavy HexA heavier pattern version of a standard hex nut.



Nylon Insert Lock A nut with a nylon insert to prevent backing off. Also referred to as a Nylock.



JamA hex nut with a reduced height.



Nylon Insert Jam Lock
A nylock nut with a reduced
height.



Wing
A nut with 'wings' for hand tightening.



CapA nut with a domed top over the end of the fastener.



Acorn
Acorn nuts are a high crown
type of cap nut, used for
appearance.



FlangeA nut with a built in washer like flange.



TeeA nut designed to be driven into wood to create a threaded hole.



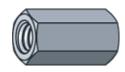
Square A four sided nut.



Prevailing Torque Lock
A non-reversible lock nut used
for high temperature
applications.



K-Lock or Kep
A nut with an attached
free-spinning external tooth
lock washer.



Coupling
Coupling nuts are long nuts
used to connect pieces of
threaded rod or other male
fasteners.



Slotted
Slotted nuts are used in conjunction with a cotter pin on drilled shank fasteners to prevent loosening.



Castle
Castle nuts are used in
conjunction with a cotter pin
on drilled shank fasteners to
prevent loosening.



Pin Lock
A nut that does not require an high installation torque and can be installed and removed without thread damage.





Anchoring Fasteners



Stud Anchors

Also called wedge anchors.

One piece expansion bolts for heavy duty fastening into stone or solid concrete.



Sleeve Anchors

Heavy duty masonry anchors. Does not require a solid base material for installation.



Lag Shields

Medium duty anchors for use in concrete, brick or mortar.
Using with a lag bolt.



Machine Screw Anchors

A two-piece machine thread anchor for use in stone, brick, or concrete.



Drop-In Anchors

A heavy duty machine thread anchor for concrete or stone.



Double Expansion Sleeves

Expansion anchor for masonry that ensures contact along the length of the hole.



Concrete Screws

Use in concrete, brick or block. A quick and easy way to fasten in light to medium duty applications.



Spring Toggle Wings

Non-removable fasteners that expand behind the material, e.g. inside a wall, for a secure grip.



Plastic Toggle

When these anchors are driven in they expand inside the hole for a secure grip.

Drill hole the same size as the anchor. Non-removable.



Kaptoggle[®]

A non removable anchor commonly used for hollow spaces such as drywall and masonry block.



Conical Anchors

Plastic anchors used with sheet metal screw. Can be used in most materials.



Self Drilling Drywall Anchors

Quick-install plastic anchors used in drywall with sheet metal screws.



Wood Screw Anchors

This anchor is made of lead and can be used with wood screws or sheet metal screws.



Hollow Wall Anchors

Also called Molly Bolts. Used for light duty anchoring in drywall or other hollow walls.



Nail Drive Anchors

Non removable anchors that expand inside the hole when the nail like pin is driven.



Anchor Bolts

L shaped, machine threaded anchors. Typically embedded in concrete when it is poured.